

5/30

DART AEROSPACE LTD	Work Order:	23729
	Part Number:	D3137-3
Description: Guide		(p B30-23000-207)
RF 03.10.09 ECI 04.02.14 IP		
Drawing: D3137 Rev. A13 PAGE 3 D	Qty:	20

03.04.21 RF 03.02.03 RF 04.11.29

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order RF 04.04.27 Dwg not required	SA	05.07.04	20
2	METAL / CNC-CELL	Cut Blanks. Blank size: 1.250" x .750" x .950" long Matl: Delrin bar (ref DART spec. M-DELRIN-B)	36	05.08.04	20
3	HAAS	Machine as per Folio FA242 Batch <u>M14535</u>	SA	05.08.04	20
4	QC	Inspect Level 2	SA	05.08.04	20
5	QC	Inspect Level 8	ML	05.08.04	20
6	METAL / CNC-CELL	Deburr break all unmarked sharp edges .005 to 0.010	SA	05.08.04	20
7	QC	Inspect Level 5	ML	05.08.04	20
8	STORES	Identify and stock	LL	05.08.04	20
9	EXPEDITING	Close W/O Inspect level 21 Cost/part <u>17.51</u> <u>546</u> 05/08/09 <u>(20)</u>	SA	05.08.04	20

Rev	Date	Change	Revised By	Approved
A	02.05.29	New Issue	NG	02-05-29

RELEASED

02/05/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DS Date: 05/08/07

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 30, 2005
02:06 pm

Work Order No : 0023729
Project Name : D3137-3
Project For : WK530
Work Order Type : Main
Main WO Number :
House Part Number : D3137-3
Description : Guide
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 06-30-05
Est Finish Date : 07-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

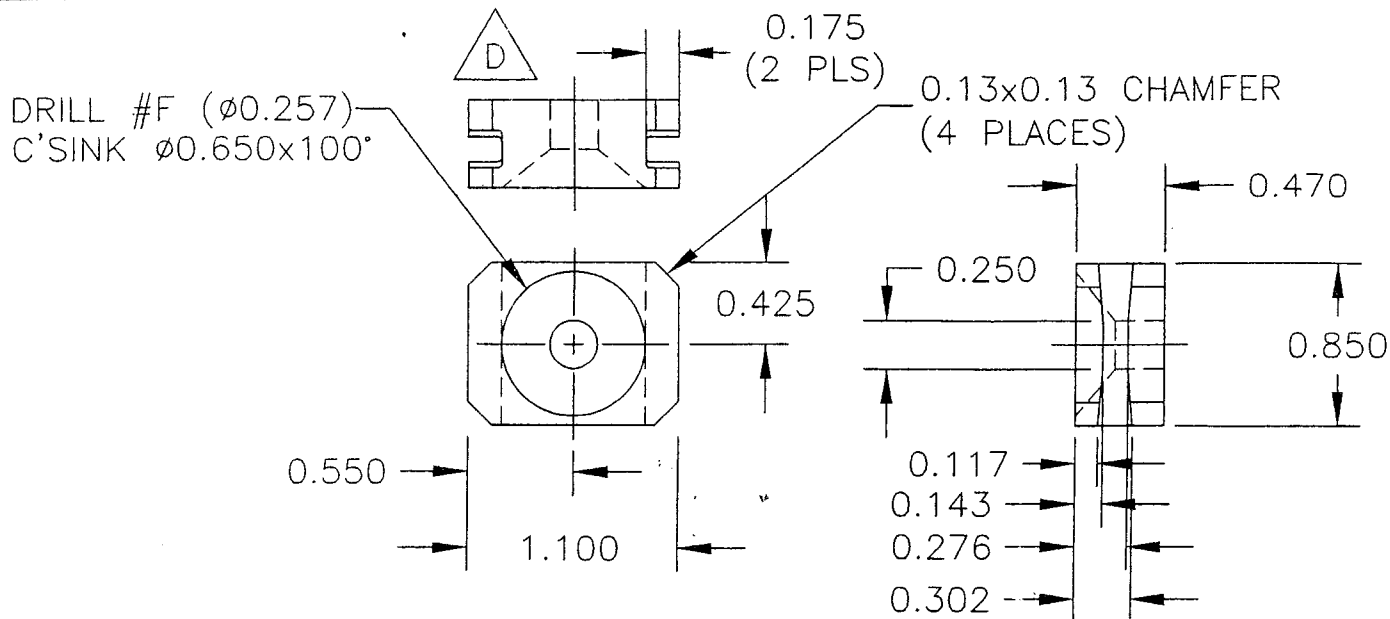
	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



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REFERENCE ONLY

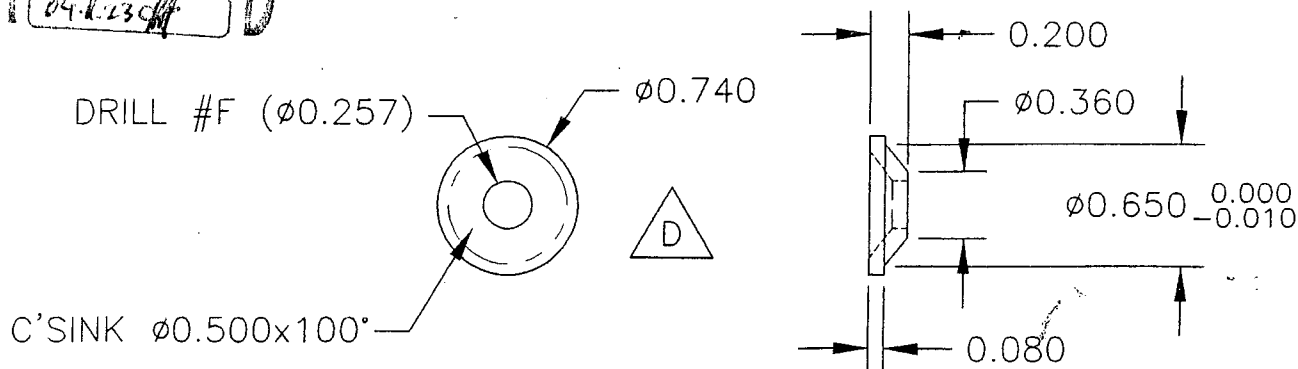
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3137	REV. D SHEET 3 OF 4
DATE 04.11.03		TITLE BRACKET ASSEMBLY	SCALE 1:1



D3137-3 GUIDE

- 1) REPLACES PREMIER P/N B30-23000-207
- 2) MATERIAL: DELRIN BAR (REF DART SPEC. M-DELRIN-B)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL EDGES 0.005 TO 0.015

RELEASED
04.11.03



D3137-5 WASHER

- 1) REPLACES PREMIER P/N B30-23000-209
- 2) MATERIAL: 6061-T6 (QQ-A-225/8 OR QQ-A-200/8) BAR (REF DART SPEC. M6061T6R)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL EDGES 0.005 TO 0.015

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